

**STARDUSTCOLORS SAS**

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Series : PRIMER**REPAINT**

Reference : RPT

Version : 21/12/2022

Technical data sheet

TYPE OF PRODUCT AND APPLICATIONS

REPAINT is an adhesion primer especially for creating a bond between a paint, a plate, a varnish and a new covering layer, without any sanding. REPAINT is exclusive to StardustColors

the REPAINT product is especially useful and practical, when the recovery time* is too long between the application of the paint underneath and the new coat of paint or varnish.

FIELD OF APPLICATION

Primer for industrial paint or bodywork
To be used mainly on solvent-based paints

Preparation :

Preferably, clean the substrate of possible contamination, visible or invisible, such as dirt, oil, grease and mold release agents, with isopropyl alcohol or degreaser. Dry well after cleaning.

COMPONENTS AND MIX

One-component, ready-to-use product

PHYSICAL AND CHEMICAL CHARACTERISTICS

Aspect	Colorless,
Product density	0.9 Grs/cm ³ ± 0.05
Solids rate calculated by weight :	15% ± 4
Degree of gloss :	+ 60°
Delivery viscosity NF4 :	60' ±8
Theoretical yield	10 M2/L/Layer
VOC	<850g/L

APPLICATION SYSTEMS

0.5 to 1.4mm HVLP gun

Gun pressure : according to manufacturer's recommendations

Airbrush : Nozzle 0.3 - 0.5 mm

INSTRUCTIONS FOR USE

The mixture must be perfectly homogeneous.

Application

±100Grs./M2.

Suggested thickness : 15-20 µm dry (i.e. 1 coat)

Apply With a pneumatic gun with 1 or 2 thin coats.

Cover after 2 to 4 minutes at 20°C

STORAGE AND PACKAGING AVAILABLE

250ml / 500ml / 1L / 5L / 20L

Maximum storage time :

24 MONTHS IN A TIGHTLY CLOSED CONTAINER